

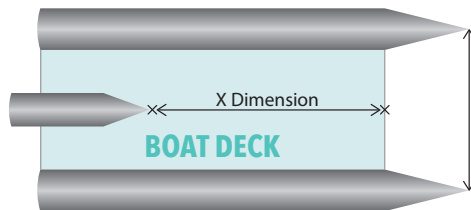
PONTOON WHOLESALE

Poly3rdTube™

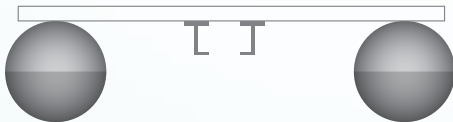
Poly3rdTube™ KIT INSTALLATION INSTRUCTIONS

(507) 724-TOON • PONTOONWHOLESALE.COM

1. Document current boat and performance info using our Performance Publication Before section.
2. Measure Front Center Nose Cones to locate front center line and locate front of motor mount center for rear center line. For the correct tube kit length measure the "X Dimension."



3. Use Center line and add 9^{3/4}" to mark front and rear outside mounting lines for Toon-Trac. Mount Toon-Trac to outside lines and Sucre in place with vice quips or clamps.



4. Drill holes for 3/8-16 X 1" SS Bolts w/ Nylon Lock Nuts and install with bolts heads down and lock nuts on top of cross-channels. If boat is skinned or is a Crest were cross channels are not exposed, use 3/8-16 X 1 1/2" self tapping screws. Leave front bolts or screws out until step #9.
5. Install Vent Plugs. DO NOT leave tube sections in the Sun or high heat before Vent Plug and tube section installation.

6. Spray Poly Tube c-channel slots and Toon-Trac with "Dollar General Awesome" cleaning spray. Lubes parts so Poly Tube sections slide into place more easily.



7. Slide Tube Sections into place.



8. Mount Front Trim Plate between front cross channel and Toon-Trac and install back angle stop. Move Bow Eye to top of Front Trim Plate if under deck.



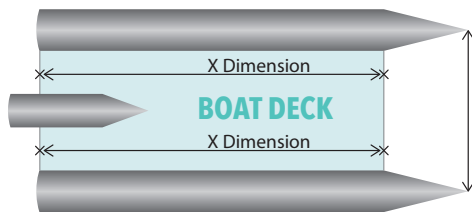
9. Recheck boat's ride, handling, weight distribution, prop slip, performance, and acceleration & speeds w/ Load / no load.
10. Make Motor height adjustment if necessary. Make prop change if necessary.
11. Please send in performance sheets and Testimonials for FREE Ball Caps!

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INSTALLATION INSTRUCTIONS

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1. Document current boat and performance info using our Performance Publication Before section.
2. Measure Front Center Nose Cones to locate front center line and locate front of motor mount center for rear center line. De-Rig Outboard Motor and remove Old Motor Mount. For the correct tube kit length measure the "X Dimension."



3. Use Center line and add 9^{3/4}" to mark front and rear outside mounting lines for Toon-Trac. Mount Toon-Trac to outside lines and Sucre in place with vice quips or clamps.



4. Drill holes for 3/8-16 X 1" SS Bolts & Nylon Lock Nuts / 7/16-16 X 1.25" SS Bolts & Nylon Lock Nuts. Install bolts heads down and lock nuts on top of cross-channels. If boat is skinned or is a Crest were cross channels are not exposed, use 3/8-16 X 1 1/2" self tapping screws. Leave front bolts or screws out until step #10.
5. Install New Motor Mount. Slide motor mount on and bolt in place. Motor Mount becomes rear tube stop. Add Optional Battery Tray in Motor Mount using same 3/8-16 X 1" SS Bolts and Nuts used in step #4. [1]

For XB Toon-Trac Only, Angle bottom of the rear of the trac Measuring 2" from rear bottom up and 2" forward to create angle cutting line. [2]



6. Install Vent Plugs. DO NOT leave tube sections in the Sun or high heat before Vent Plug and tube section installation.
7. Spray Poly Tube c-channel slots and Toon-Trac with "Dollar General Awesome" cleaning spray. Lube parts so Poly Tube sections slide into place more easily.



8. Slide Tube Sections into place.



9. Mount Front Trim Plate between front cross channel and Toon-Trac. Move Bow Eye to top of Front Trim Plate if under deck.



10. Recheck boat's ride, handling, weight distribution, prop slip, performance, and acceleration & speeds w/ Load / no load.
11. Make Motor height adjustment if necessary. Make prop change if necessary.
12. Please send in performance sheets and Testimonials for FREE Ball Caps!